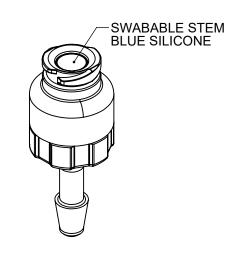


Ε

**Customer Drawing** 

REVISION HISTORY						
REV	DESCRIPTION (ECO)	DATE	APPROVED			
D	UPDATE OAL TO READ 1.10 ECO 10985	03/04/21	SR			
Е	ADD Ø.44 LUER CAP ECO 11753	07/11/22	SR			



## NOTES:

DRAWING NO.

C245508XXX

- 1. SUFFIX "XXX" INDICATES MATERIAL:
  - 024 BLUE STEM, CLEAR POLYCARBONATE HOUSING
- CRITICAL DIMENSIONS CIRCLED AND SUBJECT TO INSPECTION.
- 3. DIMENSIONS IN PARENTHESIS FOR REFERENCE ONLY.
- 4. REFERENCE USAGE: UNIT WILL FIT 1/8" ID TUBING.
- 5. LUER COMPATIBLE WITH ISO 594-2. AND ISO80369-7.

## VALVE SPECIFICATION:

BACK PRESSURE: > 30 PSI (2.1 BAR), 40 PSI NOMINAL.

BIOCOMPATABILITY: PASSÈS ISO 10993, PART 1.

MATERIALS: ALL MATERIALS GAMMA RESISTENT, USP CLASS VI, DEHP FREE,

AND NOT MADE WITH NATURAL RUBBER LATEX.

STERILIZATION: ETO AND GAMMA BASED ON RAW MATERIAL SPECIFICATIONS.

**QUALITY CRITERIA** O.D. FLASH: 0.015 MAX (0.4mm) GATE VESTIGE: 0.01 MAX (0.3mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm<sup>2</sup> MAX. NO MORE THAN 5 PER PART.

MATERIAL SPECIFICATIONS.	DRAWN BY KJS	DATE 6/4/15		D® Hallson Dalaanta®
	APPROVED BY	DATE	] H	R <sup>®</sup> Halkey-Roberts <sup>®</sup>
	MATERIAL	•	TITLE	
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH		1	/8" BARBED SWABABLE VALVE
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES:	THIRD ANGLE PROJECTION	SIZE I	C245508XXX REVE
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		SCALE 2:1	DO NOT SCALE DRAWING SHEET 1 OF 2

DRAWING NO. **Customer Drawing** C245508XXX Ε

SUFFIX	LUER BODY	BARBED BASE	STEM
024	CLEAR	CLEAR	BLUE SILICONE
	POLYCARBONATE	POLYCARBONATE	40 DUROMETER
	MAKROLON	MAKROLON	WACKER LR3003/40
	RX1805451118	RX1805451118	DR COLOR K75238

PROPRIETARY AND CONFIDENTIAL

DATE 6/4/15 DRAWN BY KJS HR® Halkey-Roberts® APPROVED BY **MATERIAL** 1/8" BARBED SWABABLE VALVE **FINISH** GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA SIZE THIRD ANGLE PROJECTION UNLESS OTHERWISE SPECIFIED: C245508XXX DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR ± 1°
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005 THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERT OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED. SHEET DO NOT SCALE DRAWING 2 OF 2